

## Fabrication and Thermal Tolerant all-Silicon Wavelength Filtering Devices

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*Silicon on Insulator (SOI) is getting a mature platform for dense integration of wavelength filtering devices due to the high index contrast of silicon. This brings a weakness to this platform, i.e. extremely precise fabrication is required, especially for these devices. High thermo-optic coefficient of silicon ( $1.86 \times 10^{-4} \text{ K}^{-1}$ ) is another issue to this platform since it affects device performance because of ambient thermal fluctuations (shift in resonance by 80 – 100 pm/K). In this work we propose a method and tested it on a Mach-Zehnder interferometer (MZI) filter and showed indeed it is possible to improve the tolerances to fabrication (waveguide geometry) and ambient thermal variations. The method is based on different mode confinement in either arm of the devices and it can be achieved by different waveguide widths or polarizations or both at the same time. The fabricated device shows a shift of less than  $\pm 65 \text{ pm/nm}$  in line-width variations and a smaller than  $\pm 15 \text{ pm/K}$  in thermal variations over a wavelength range of 40 nm which is more than a 10 times improvement with respect to conventional devices.*

### Introduction

Silicon on Insulator (SOI) is a promising platform because of its high refractive index contrast that enables dense integration of micron – sized photonic integrated circuits. The high index contrast and submicron waveguide dimensions can translate a small change in the waveguide width (shift in resonance by 1 nm/nm) and height (shift in resonance by 1.5 nm/nm) into a strong change in the effective refractive index [1], as shown in Fig. 1. This brings a weakness to this platform, i.e. extremely precise fabrication is required, especially for the wavelength filtering devices. While fabrication technology improves systematically, the required fabrication control will ultimately dictate the yield of larger circuits. Another important issue is the high thermo-optic coefficient of silicon ( $1.86 \times 10^{-4} \text{ K}^{-1}$ ) which affects device performance because of ambient temperature variations (shift in resonance by 80 – 100 pm/K). Fabrication and thermal variations can be actively compensated (e.g. with thermal tuning), but this will drive up power consumption and complicate the device with active control circuitry. While fabrication technology is systematically improving, the required fabrication control will ultimately dictate the yield of larger circuits. Pre-fabrication or post-fabrication trimming [2] of the components can be used to correct the effects of the “last nanometer” fabrication offsets. However it comes with a significantly increased cost of the whole fabrication process. Other techniques involve the introduction of compensating materials such as polymers or  $\text{TiO}_2$  [3, 4], but this again complicates fabrication and also faces CMOS compatibility and reliability issues. In this paper, we present a technique to make a wavelength filter tolerant to line-width variations by design, without changing the fabrication process itself. We demonstrate a fabrication

tolerant MZI filter by using a different mode confinement in the two arms of the filter. This can be accomplished by using waveguides of different widths, or using different polarizations in the waveguides. This technique has already been used to make filters tolerant to thermal variations [3], but here we extend it to tolerance to fabrication variations and even to multiple effects (waveguide width and thermal variations) at the same time.

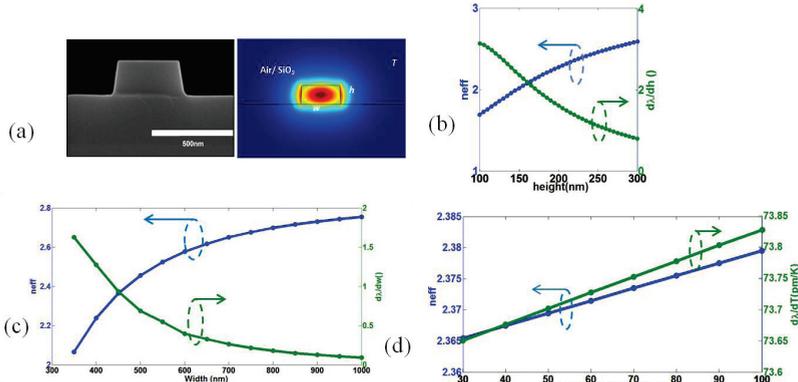


Fig. 1. (a) SEM image and mode profile of waveguide, (b) Sensitivity of spectrum position to height, (c) width and, (d) temperature variation for a conventional FIR filter with waveguide width 450 nm and thickness 220 nm at a wavelength of 1550 nm

## Proposed Solution

The wavelength sensitivity of an FIR filtering device to parameter  $X$  can be expressed as

$$\frac{d\lambda}{dX} = \frac{\lambda_m}{n_g} \frac{dn_{eff}}{dX} \quad (1)$$

where  $X$  can be replaced by the waveguide width ( $w$ ), height ( $h$ ), temperature ( $T$ ) or any other influence. We assume here that the influence affects the entire device uniformly.  $\lambda_m$  is the wavelength of operation, and  $n_g$  is the group index. To compensate the wavelength sensitivity due to the fabrication variations, we introduce design variations such as different waveguide width in each arm. The modified expression for the sensitivity then becomes

$$\frac{d\lambda}{dX} = \frac{\lambda_m}{n_{g1}L_1 - n_{g2}L_2} \left( L_1 \frac{dn_{eff1}}{dX} - L_2 \frac{dn_{eff2}}{dX} \right) \rightarrow 0 \quad (2)$$

which we try to minimize. For a device tolerant to width variations the condition for zero sensitivity at wavelength  $\lambda_0$  and for a given free spectral range (FSR) becomes

$$\frac{L_1}{L_2} = \frac{dn_{eff2}/dw}{dn_{eff1}/dw} \quad (3)$$

For the filter to be width tolerant the length ratio of the arms should be inversely proportional to the sensitivity of the effective index of the waveguides in both arms. The assumption we make here is that the linewidth change induced by the fabrication process is similar for the waveguides in the two arms. This is generally true if the linewidth change is caused by global or long-range effects, such as lithographic dose variation or a change in etch rate, and the device is sufficiently compact.

To make the devices fabrication as well as thermally tolerant we introduce orthogonal

polarizations (TE and TM) in the two arms of the filter. For width along with thermal tolerant, the wavelength sensitivity with respect to temperature ( $\frac{d\lambda}{dT}$ ) becomes zero and (2) should satisfy

$$L_{TM} \frac{dn_{eff,TM}}{dT} = L_{TE} \frac{dn_{eff,TE}}{dT} \quad (4)$$

where  $L_{TM}$ ,  $L_{TE}$  and  $\frac{dn_{eff,TM}}{dT}$ ,  $\frac{dn_{eff,TE}}{dT}$  are the length of TM, TE arm and their corresponding waveguide thermo-optic coefficients (TO). The combined condition of being tolerant to width and temperature at wavelength  $\lambda_0$  and at temperature  $T_0$  for a given FSR becomes

$$\frac{L_{TE}}{L_{TM}} = \frac{TO_{TM}}{TO_{TE}} = \frac{dn_{eff,TM}/dw}{dn_{eff,TE}/dw} \quad (5)$$

Physically it means that a variation in width or temperature gives an identical change in phase in each arm.

## Design and Fabrication

We have designed the devices using the IPKISS parametric design framework [4]. To demonstrate the width and thermal tolerant behavior as given in equation (5), the designed TM and TE nominal width are 490 nm, and 522 nm and their corresponding lengths are 180  $\mu\text{m}$  and 87  $\mu\text{m}$ , respectively for an FSR of around 10 nm. The SEM picture of the fabricated device is shown in Fig. 5. The device uses a splitter polarization rotator (SPR) which splits the light into two equal parts and at the same time rotates the polarization in one arm. This directional coupler device is based on the phase matching condition of thinner TE waveguide and thicker TM waveguide ( $n_{eff,TE} = n_{eff,TM}$ ). The same is used at the output to combine the two modes. The fabricated devices are shown in Fig. 2.

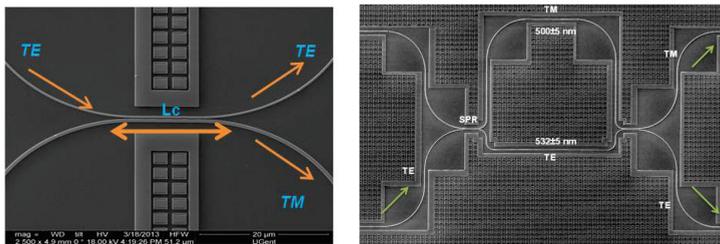


Fig. 2 (a) SEM image fabricated SPR and (b) fabricated MZI with SPR

## Measurements

We characterized first the SPR separately. The transmission spectrum of the SPR for cross coupling is shown in figure 3 for different coupling lengths. It shows that the coupling length of 10  $\mu\text{m}$  is closest to the desired 3 dB of power transfer from the input to the TM mode in the other arm. A variation of 1  $\mu\text{m}$  from this length shows a 0.5 dB variation in transmission in the lower wavelength side of the spectrum. The coupler design is sufficiently tolerant such that a width variation of couple of nanometers in fabrication will not have a detrimental impact. The measured SEM width of the fabricated device is 502  $\pm$  5 nm in TM arm and 534  $\pm$  5 nm in TE arm. The simulated

spectra of transmission using the device parameters from SEM are shown in figure 4(a). Measurements are performed on nominal width device at three different temperatures, i.e. 30, 40 and 50°C on a nominal width device and on varying width devices of  $\pm 10$  nm at 30°C. The six measured transmission spectra are shown in figure 4(b). The fabrication and thermal insensitive point are situated around 1525 nm.

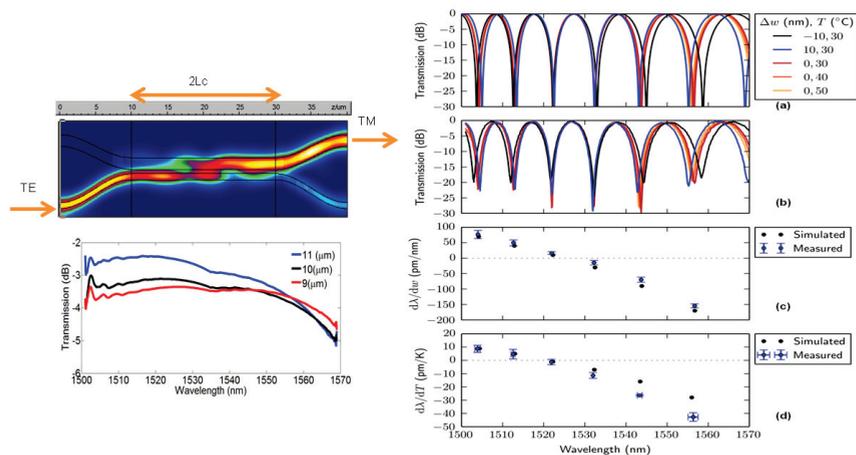


Fig. 3(a) Simulated intensity profile for the calculated cross coupling length from the input TE mode to the output TM mode and 3(b) measured transmission of the SPR test structure for different coupling lengths. Fig4 (a) Simulated spectra of optimized design for 0, -10 and +10 nm width offset and at 30, 40 and 50 °C. (b) Measured transmission, (c) width sensitivity variation ( $d\lambda/dw$ ) and (d) thermal sensitivity ( $d\lambda/dT$ ) simulated and measured

The measured device shows a width sensitivity of less than  $\pm 65$  pm/nm with a standard deviation of about 15 pm/nm measured over four devices with width offsets of  $\pm 10$  nm and  $\pm 20$  nm and thermal sensitivity of less than  $\pm 15$  pm/K with a standard deviation of about 3 pm/K over the wavelength range of 40 nm. The simulated and measured width as well as thermal sensitivity is shown in Figs. 4(c) and (d). The width sensitivity changes from positive to negative on the different sides of the insensitive point i.e. a wider waveguide will result in either a blue-shift or a red-shift. A similar behavior can be seen while varying the temperature of the device.

## Conclusion

We proposed and demonstrated width and thermal tolerant compact device with width sensitivity less than  $\pm 65$  pm/nm and thermal sensitivity smaller than  $\pm 15$  pm/K over 40 nm of wavelength range. These devices can be used for higher order WDM filters like AWGs and PCGs.

## References

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